



1. THIS ASSEMBLY SHOWS THE UNWIND SET UP TO USE Ø269 x 3490 LG STEEL CORES. ALTERNATIVE Ø301 x 3570 CORE SHAFTS MAY BE USED BY CHANGING OVER SPINDLE NOLLES, SEE DRAWING 327E1049.

2. AUXILIARY ROLLS ARE TO BE ALIGNED AT SITE ASSEMBLY & THE AUX ROLL ARMS COILED TO THE MAIN SHAFT AT 65° TO MAIN TURRET ARMS..

3. TURRET ARMS, AUXILIARY ROLLS AND DRIVE ARE ROTATED IN THIS ELEVATION FOR CLARITY OF DETAIL.

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 <b>Black Clawson Company</b> BLACK CLAWSON INTERNATIONAL LIMITED 20000 GUNTER HWY 211 U.S.C.		DRAWING N°	
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TITLE UNWIND GENERAL ASSEMBLY		REVISION	
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